

**Corrigenda for appended publications**

**Paper II:** equation [5],  $Y_5$ , should be  $Y_4$

**Paper IV:** Figure 6. Black lines are missing from the figure. Figure should be as below.

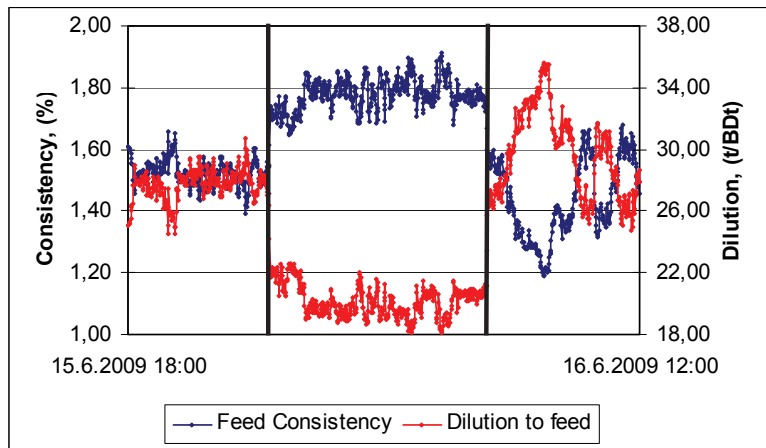


Figure 7. Black lines are missing from the figure. Text “The field between the black lines indicates the period when the amount of dilution to the double filter was decreased (hardwood, 1150 BDT/day)” is missing from the capture, (displaced to Fig. 8.). Figure should be as below.

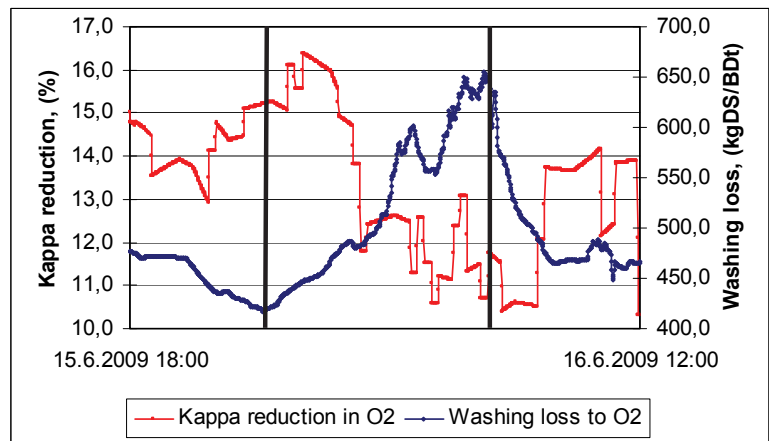


Figure 8. Wrong capture. Should be “Effect of the feed consistency on the double filter’s discharge consistency (hardwood, 1150 BDT/day), (displaced to Fig. 9.).

## Errata and corrigenda

Figure 9. Wrong capture. Should be “Effect of the washing loss on the oxygen delignification’s alkali consumption with hardwood (an hour average from June 2009 to August 2009), (displaced to Fig. 10.).

Figure 10. Wrong capture. Should be “Effect of the washing loss on the oxygen reactor’s temperature with softwood (an hour average from June 2009 to August 2009), (displaced to Fig. 11.).

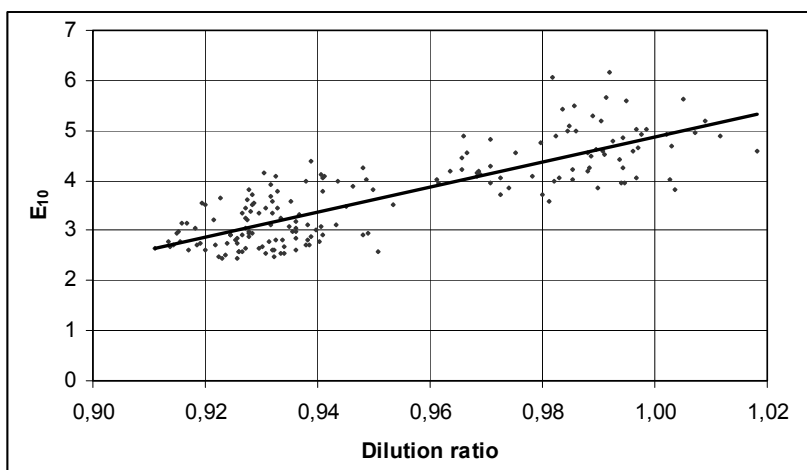
Figure 11. Wrong capture. Should be “Experimental results showing effect of dilution on evaporation energy costs”, (displaced to Fig. 12.).

Figure 12. Wrong capture. Should be “Experimental results showing effect of dilution on NaOH cost for make-up.

Correct figure can be found:

Kopra R., Kari E., Harinen M., Tirri T. and Dahl O., Optimization of wash water usage in brown stock washing, TAPPI PEERS Conference, Norfolk, VA, USA, 17-20.10.2010, p.12.

**Paper V:** Wrong picture in Figure 8. (Same as Fig. 5). Should be as below.



Correct figure can be found:

Kopra R., Kari E., Harinen M., Tirri T. and Dahl O., Improving brown stock washing by using on-line measurement – mill investigations, ABTCP-TAPPI 2010 43<sup>rd</sup> Pulp and Paper International Congress & Exhibition, Sao Paulo, Brazil, 4-6.10.2010, p.10.